

**Pictures and technical data specification stress grading line**

- 1-3 Package material intake to Stress Grading line
- 2-3 Tilt and elevator system
- 3-3 Buffer table and single-piece feeder
- 4-3 Defect cap
- 5-3 Outfeed conveyor after defective cap with sorting out wreckage flap system
- 6-3 Storage table with single-piece feeder
- 7-3 1-a HF oven
- 8-3 Roll conveyor
- 9-3 Remainder of roll conveyor 8 - 3 and subsequent carry-out table and HF - oven 2
- 10-3 Finger joint machine
- 11-3 Output according to Finger joints machine and packet laying system
- 12-3 Discharge with roller conveyors with packaging and strapping system
- 13-3 Reception unit for sorted timber Item 5-3
- 14-3 Machine for strength testing of finger-jointed timber
- 14-4 - 14-7 Glue equipment

**Technical data.**

- Packet size in = 1100 x 1100 (Delivery packet size)  
and even larger packages have been taken in
- Min and Max dimension in = Min 30 x 75 Max 63 x 200
- Min and Max length in = Min 2,0 m Max 13,0 m
- Min and Max feed speed in the line = Normally you drove between  
25 – 30 m<sup>3</sup> in 8 hours  
Our client has produced approx.  
5000 - 5500 m<sup>3</sup> / year in one shift with 47 mm  
raw material  
so the coarser the more volume
- Packet size out = 1100 x 1000 x length  
(Some larger packages have also been  
produced)

**Other**

More information about the installed power on the respective line remains to be produced by our client, so we ask that they be returned to